

APPENDIX:

The Appendix includes the following item(s) :

- a new or amended Abstract of the Disclosure

Abstract of the Disclosure

A continuous rolling machine for web materials includes two independent driving rolls (4 and 5) co-operating with a take-up reel (3A, 3B). A winding method with controlled application load of the driving rolls is also disclosed. At least one of the driving rolls of the winding device (2) is in contact with the take-up reel (3A, 3B), from the start of the phase for preparing a new reel (3A) until the finished reel has completely stopped, one (4) of the driving rolls being in contact with the reel soon after the start of the latter's (3A) formation and until the finished reel has completely stopped (3B), the other driving roll (5) being in contact with the reel from the start of the latter's (3B) formation until its release (3B), prior to connecting a new reel.